



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5625-1**Job Sheet 196251**

Part No: D5625-1

Job Qty: ^{100 pcs} 60 pcs

DAS
13
9-89

Part Name: Receptacle

JUN 11 2019

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5625 REV.A IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	60 pcs	6/28/19	6/28/19	0.00 0.00	Purchasing - 1	
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	60 pcs	6/28/19	6/28/19	0.00 0.00	Packaging 2 - 1 - B4B	DP JUN 19 2019
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	DP JUN 19 2019
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



Container No: S191981



Part: D5625-1

Job No: 196251

Serial No/Batch: S191981

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/19/19

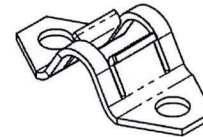
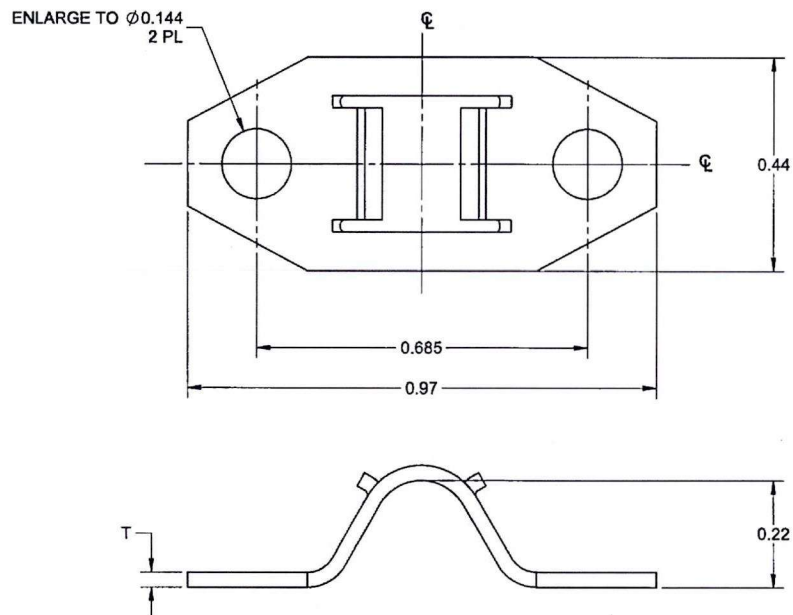
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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	60 pcs	6/28/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
130	Small Fab - 2 - B4B	60 pcs	6/28/19	0.00 6.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	BED 19-07-15
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140	QC 5	60 pcs	6/28/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	DAS
					QC 5 - 30	40
					QC 5 - 40	JUL 15 2019 9-89
150	Packaging 3-1 - Stock - B4B	60 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC ST 178
					Plex 6/10/19 2:54 PM Dart.lajeunesse.mari	

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	60 pcs	6/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JUL 16 2019
				QC 21 - SA - 53	
Part Op 100 - Issue P/O: _____ Vendor: Apex Fasteners Vendor P/N: 1663-031-3B Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - OPEN TO SIZE AS PER DWG AND DEBURR 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
1663-031-3B	Receptacle	60 Ea (1 ea)	100-Purchasing	8/9/961	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	1663-031-3B	60	0	0	
Part Specifications					
Specifications could not be found.					

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SPECIFICATION CONTROL DRAWING



D5625-1 RECEPTACLE

DART P/N	DESCRIPTION	VENDOR	VENDOR P/N	PULL OUT TENSION	"T"	MATERIAL	WEIGHT
D5625-1	RECEPTACLE	APEX FASTENERS	1663-031-3B	30 LB	0.031	SPRING STEEL	0.003 LB

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

RELEASED

2018 APR 09
ECN 18-706

APPROVED

A NEW ISSUE		VS	18.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RA	D5625	SHEET 1 OF 1
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	RECEPTACLE	NTS
DATE	18.03.01	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196257
19-06-10
MJS

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043709



Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

PO No: POHB043709

PO Date: 6/12/19

Due Date: 6/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
2019-06-13

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: Apex Fasteners

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196251	1663-031-3B		Receptacle	Firmed	X100	6/19/19	100 Ea	0 Ea	100 Ea	\$1.68/Ea	\$168.00
											Grand Total:	\$168.00

DAS
61
9-89

Order Notes

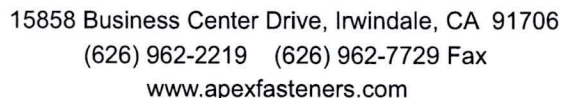
Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/12/19 3:48 PM Dart.Guerin.Kimberley

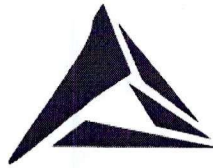


DATE	ORDER NO.	PAGE
06-14-19	18589	1 of 1
PO # POHB043709		

1
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario, K6A 1K7
CANADA

1
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario, K6A 1K7
CANADA

CUSTOMER P.O. #		ORDER DATE		SALESPERSON		PAYMENT TERMS	
POHB043709		06-13-19		BRYAN EARLL		Credit Card Payment	
LINE	ORDERED	SHIPPED	QTY BO	UNIT	PRODUCT		
1	100	100	0	EA	C1663-031-3B Ball Stud Receptacle Zinc Plated Product Code: T1016630313B 1Carton/ 100 per/ 1# Lot Number 25066-001 Quantity 100 DAS 61 9-89 Certificate of Conformance Country of Origin is United States of America		
RECEIVED JUN 19 2019 DART AEROSPACE LTD.							
SHIPPED VIA		DATE SHIPPED		# PKGS	WEIGHT		
FedEx Ground Collect, 151793240				0	lbs		
Thank You for Your Order							



**APEX
FASTENERS**

15858 Business Center Drive, Irwindale, CA 91706

800-642-1333 626-962-2219 626-962-7729 Fax

www.apexfasteners.com

Certificate of Conformance

Apex Fasteners certifies that the product(s) listed below were found to be in conformance with the appropriate drawing or specification as indicated. Inspection reports are on file with the manufacturer.

Customer Name:	Dart Aerospace Ltd
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Apex Part Number	Apex Order / Lot	Customer Part Number	Customer Order / Line	Quantity
TI016630313B	18589/25066-001	TI016630313B	POHB043709/1	100 PCS

All Drawings and/or Specifications on file at Apex Fasteners.

Country of Origin: USA

Name: Jeremiah Knowles

Signature:

Date: 6/14/2019